



## Dyna-Plex 21C Mac-Cool 95

Dyna-Plex 21C Mac-Cool 95 is a heavy duty machining and grinding coolant designed for use with ferrous and aluminum metals. It has excellent lubricity that will help extend tool life and provide great surface finish.

Dyna-Plex 21C Mac-Cool 95 is hard water stable and biostable, thus assuring long sump life. It is suitable for use in central systems as well as individual sumps. It also contains select additives to provide corrosion protection for both the parts as well as the machinery. The low foam characteristics of Dyna-Plex 21C Mac-Cool 95 make it an ideal choice for gun drilling and other high pressure applications.

### Typical Values

<u>Property</u>	<u>Value</u>
Appearance, Neat	Clear, amber liquid
Appearance, 5%	Milky white emulsion
pH, 5%	9.0 – 9.5
Relative Density	0.95

### Recommended Use Concentration

Machining	5% to 10%
Grinding	5%

The refractometer factor for Dyna-Plex 21C Mac-Cool 95 is 1.0.

Please refer to the Safety Data Sheet for further information on safe handling and disposal. Always read and understand the SDS before using this product.

08.29.18