SAFETY DATA SHEET

SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

PRODUCT

Product Name: MOBIL MACHINE TOOL LONG LIFE COOLANT
Product Description: Glycol
Product Code: 300384-60, 3510101015T5, 97BZ26
Intended Use: Antifreeze/coolant

COMPANY IDENTIFICATION

Supplier: EXXON MOBIL CORPORATION
22777 Springwoods Village Parkway
Spring, TX. 77389 USA
24 Hour Health Emergency 609-737-4411
Transportation Emergency Phone 800-424-9300 or 703-527-3887 CHEMTREC
Product Technical Information 800-662-4525

SECTION 2 HAZARDS IDENTIFICATION

This material is hazardous according to regulatory guidelines (see (M)SDS Section 15).

CLASSIFICATION:

Acute oral toxicant: Category 4. Eye irritation: Category 2A. Specific target organ toxicant (repeated exposure): Category 2.

LABEL:

Pictogram:

Signal Word: Warning

Hazard Statements:
H302: Harmful if swallowed. H319: Causes serious eye irritation. H373: May cause damage to organs through prolonged or repeated exposure. Central Nervous system, Kidney

Precautionary Statements:
contact lenses, if present and easy to do. Continue rinsing.  P330: Rinse mouth.  P337 + P313: If eye irritation persists: Get medical advice/attention.P501: Dispose of contents and container in accordance with local regulations.

Contains: 1H-BENZOTRIAZOLE; ETHYLENE GLYCOL

Other hazard information:

HAZARD NOT OTHERWISE CLASSIFIED (HNOC): None as defined under 29 CFR 1910.1200.

PHYSICAL / CHEMICAL HAZARDS
No significant hazards.

HEALTH HAZARDS
High-pressure injection under skin may cause serious damage. Ingestion may cause serious adverse effects and may be fatal. May cause kidney failure and central nervous system effects. Prolonged exposure to elevated concentrations of mist or liquid may cause irritation of the skin, eyes, and respiratory tract. May be irritating to the skin, nose, throat, and lungs.

ENVIRONMENTAL HAZARDS
No significant hazards.

NFPA Hazard ID: Health: 2  Flammability: 1  Reactivity: 0
HMIS Hazard ID: Health: 2*  Flammability: 1  Reactivity: 0

NOTE: This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

This material is defined as a mixture.

Hazardous Substance(s) or Complex Substance(s) required for disclosure

<table>
<thead>
<tr>
<th>Name</th>
<th>CAS#</th>
<th>Concentration*</th>
<th>GHS Hazard Codes</th>
</tr>
</thead>
<tbody>
<tr>
<td>1H-BENZOTRIAZOLE</td>
<td>95-14-7</td>
<td>1 - &lt; 5%</td>
<td>H302, H332, H318, H402, H412</td>
</tr>
<tr>
<td>ETHYLENE GLYCOL</td>
<td>107-21-1</td>
<td>40 - &lt; 50%</td>
<td>H302, H373</td>
</tr>
<tr>
<td>SODIUM HYDROXIDE</td>
<td>1310-73-2</td>
<td>0.1 - &lt; 1%</td>
<td>H314(1A)</td>
</tr>
</tbody>
</table>

* All concentrations are percent by weight unless material is a gas. Gas concentrations are in percent by volume.

As per paragraph (i) of 29 CFR 1910.1200, formulation is considered a trade secret and specific chemical identity and exact percentage (concentration) of composition may have been withheld. Specific chemical identity and exact percentage composition will be provided to health professionals, employees, or designated representatives in accordance with applicable provisions of paragraph (i).

SECTION 4 FIRST AID MEASURES

INHALATION
Immediately remove from further exposure. Get immediate medical assistance. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. Give supplemental oxygen, if available. If breathing has stopped, assist ventilation with a mechanical device.

SKIN CONTACT
Wash contact areas with soap and water. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

EYE CONTACT
Flush thoroughly with water for at least 15 minutes. Get medical assistance.

INGESTION
Seek immediate medical attention.

NOTE TO PHYSICIAN
This product contains ethylene glycol and/or diethylene glycol which, if ingested, are metabolized to toxic metabolites by the enzyme alcohol dehydrogenase, for which ethanol and 4-methylpyrazole (U.S. drug name Fomepizole, trade name Antizol) are antagonists. Administration of oral or intravenous ethanol or intravenous 4-methylpyrazole may arrest further metabolism of this material and thereby ameliorate the toxicity. Use of ethanol or 4-methylpyrazole does not affect toxic metabolites that are already present and is not a substitute for hemodialysis.
If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.

SECTION 5      FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA
Appropriate Extinguishing Media: Use water fog, alcohol-resistant foam, dry chemical or carbon dioxide (CO2) to extinguish flames.

Inappropriate Extinguishing Media: Straight Streams of Water or Regular Foam

FIRE FIGHTING
Fire Fighting Instructions: Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

Unusual Fire Hazards: Hazardous material. Firefighters should consider protective equipment indicated in Section 8.

Hazardous Combustion Products: Oxides of carbon, Incomplete combustion products, Smoke, Fume, Sulfur oxides, Aldehydes

FLAMMABILITY PROPERTIES
Flash Point [Method]: 118°C (244°F) [Closed Cup]
Flammable Limits (Approximate volume % in air): LEL: 3.2  UEL: 15.3
Autoignition Temperature: 410°C (770°F)
SECTION 6  ACCIDENTAL RELEASE MEASURES

NOTIFICATION PROCEDURES
In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800)424-8802.

PROTECTIVE MEASURES
Avoid contact with spilled material. Warn or evacuate occupants in surrounding and downwind areas if required due to toxicity or flammability of the material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

SPILL MANAGEMENT
Land Spill: Stop leak if you can do it without risk. Do not touch or walk through spilled material. Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Recover by pumping or with suitable absorbent.

Water Spill: Consult an expert. Warn other shipping.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

ENVIRONMENTAL PRECAUTIONS
Remove debris in path of spill and remove contaminated debris from shoreline and water surface and dispose of according to local regulations. Large Spills: Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

SECTION 7  HANDLING AND STORAGE

HANDLING
Avoid breathing mists or vapors. Avoid contact with skin. Avoid contact with eyes. Prevent small spills and leakage to avoid slip hazard.

Static Accumulator: This material is not a static accumulator.

STORAGE
Do not store in open or unlabelled containers.

SECTION 8  EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE LIMIT VALUES
Exposure limits/standards (Note: Exposure limits are not additive)

<table>
<thead>
<tr>
<th>Substance Name</th>
<th>Form</th>
<th>Limit / Standard</th>
<th>NOTE</th>
<th>Source</th>
</tr>
</thead>
<tbody>
<tr>
<td>ETHYLENE GLYCOL</td>
<td>Aerosol</td>
<td>Ceiling 100 mg/m³</td>
<td>N/A</td>
<td>ACGIH</td>
</tr>
<tr>
<td>SODIUM HYDROXIDE</td>
<td>TWA</td>
<td>2 mg/m³</td>
<td>N/A</td>
<td>OSHA Z1</td>
</tr>
<tr>
<td>SODIUM HYDROXIDE</td>
<td>Ceiling</td>
<td>2 mg/m³</td>
<td>N/A</td>
<td>ACGIH</td>
</tr>
</tbody>
</table>

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

No biological limits allocated.

ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions.

Control measures to consider:

No special requirements under ordinary conditions of use and with adequate ventilation.

PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

No protection is ordinarily required under normal conditions of use and with adequate ventilation.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapor warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

Hand Protection: Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

If prolonged or repeated contact is likely, chemical resistant gloves are recommended. If contact with forearms is likely, wear gauntlet style gloves.

Eye Protection: Chemical goggles are recommended.

Skin and Body Protection: Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.

Specific Hygiene Measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective
equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

ENVIRONMENTAL CONTROLS
Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

SECTION 9  PHYSICAL AND CHEMICAL PROPERTIES

Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

GENERAL INFORMATION
Physical State: Liquid
Color: Blue-Green
Odor: Characteristic
Odor Threshold: N/D

IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION
Relative Density (at 20 °C): 1.55
Flammability (Solid, Gas): N/A
Flash Point [Method]: 118°C (244°F) [Closed Cup]
Flammable Limits (Approximate volume % in air): LEL: 3.2 UEL: 15.3
Autoignition Temperature: 410°C (770°F)
Boiling Point / Range: 197°C (387°F)
Decomposition Temperature: N/D
Vapor Density (Air = 1): 2.1 at 101 kPa
Vapor Pressure: 0.007 kPa (0.05 mm Hg) at 20 °C
Evaporation Rate (n-butyl acetate = 1): N/D
pH: 7.5
Log Pow (n-Octanol/Water Partition Coefficient): N/D
Solubility in Water: Complete
Viscosity: <5 cSt (5 mm²/sec) at 40 °C | <1 cSt (1 mm²/sec) at 100°C
Oxidizing Properties: See Hazards Identification Section.

OTHER INFORMATION
Freezing Point: N/D
Melting Point: -12°C (10°F)

SECTION 10  STABILITY AND REACTIVITY

REACTIVITY: See sub-sections below.

STABILITY: Material is stable under normal conditions.

CONDITIONS TO AVOID: Excessive heat. High energy sources of ignition.

MATERIALS TO AVOID: Strong oxidizers
HAZARDOUS DECOMPOSITION PRODUCTS: Material does not decompose at ambient temperatures.

POSSIBILITY OF HAZARDOUS REACTIONS: Hazardous polymerization will not occur.

SECTION 11 TOXICOLOGICAL INFORMATION

INFORMATION ON TOXICOLOGICAL EFFECTS

<table>
<thead>
<tr>
<th>Hazard Class</th>
<th>Conclusion / Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td></td>
</tr>
<tr>
<td>Acute Toxicity: No end point data for material.</td>
<td>Minimally Toxic. Based on assessment of the components.</td>
</tr>
<tr>
<td>Irritation: No end point data for material.</td>
<td>Negligible hazard at ambient/normal handling temperatures.</td>
</tr>
<tr>
<td>Ingestion</td>
<td></td>
</tr>
<tr>
<td>Acute Toxicity (Human): LDLo 100 ml</td>
<td>Moderately toxic. Based on assessment of the components.</td>
</tr>
<tr>
<td>Skin</td>
<td></td>
</tr>
<tr>
<td>Acute Toxicity: No end point data for material.</td>
<td>Minimally Toxic. Based on assessment of the components.</td>
</tr>
<tr>
<td>Skin Corrosion/Irritation: No end point data for material.</td>
<td>Negligible irritation to skin at ambient temperatures. Based on assessment of the components.</td>
</tr>
<tr>
<td>Eye</td>
<td></td>
</tr>
<tr>
<td>Serious Eye Damage/Irritation: No end point data for material.</td>
<td>Irritating and will injure eye tissue. Based on assessment of the components.</td>
</tr>
<tr>
<td>Sensitization</td>
<td></td>
</tr>
<tr>
<td>Respiratory Sensitization: No end point data for material.</td>
<td>Not expected to be a respiratory sensitizer.</td>
</tr>
<tr>
<td>Skin Sensitization: No end point data for material.</td>
<td>Not expected to be a skin sensitizer. Based on assessment of the components.</td>
</tr>
<tr>
<td>Aspiration: Data available.</td>
<td>Not expected to be an aspiration hazard. Based on physico-chemical properties of the material.</td>
</tr>
<tr>
<td>Germ Cell Mutagenicity: No end point data for material.</td>
<td>Not expected to be a germ cell mutagen. Based on assessment of the components.</td>
</tr>
<tr>
<td>Carcinogenicity: No end point data for material.</td>
<td>Not expected to cause cancer. Based on assessment of the components.</td>
</tr>
<tr>
<td>Reproductive Toxicity: No end point data for material.</td>
<td>Not expected to be a reproductive toxicant. Based on assessment of the components.</td>
</tr>
<tr>
<td>Lactation: No end point data for material.</td>
<td>Not expected to cause harm to breast-fed children.</td>
</tr>
<tr>
<td>Specific Target Organ Toxicity (STOT)</td>
<td></td>
</tr>
<tr>
<td>Single Exposure: No end point data for material.</td>
<td>Not expected to cause organ damage from a single exposure.</td>
</tr>
<tr>
<td>Repeated Exposure: No end point data for material.</td>
<td>Concentrated, prolonged or deliberate exposure may cause organ damage. Based on assessment of the components.</td>
</tr>
</tbody>
</table>

TOXICITY FOR SUBSTANCES

<table>
<thead>
<tr>
<th>NAME</th>
<th>ACUTE TOXICITY</th>
</tr>
</thead>
<tbody>
<tr>
<td>ETHYLENE GLYCOL</td>
<td>Oral Lethality: LD50 4700 mg/kg (Rat)</td>
</tr>
</tbody>
</table>

OTHER INFORMATION

For the product itself:
Target Organs Repeated Exposure: Central Nervous system, Kidney
Contains:

ETHYLENE GLYCOL (EG): Repeated high oral exposure has caused kidney damage, neurological effects, degeneration of the liver and changes in blood chemistry and circulating blood cells in laboratory animals. Repeated overexposure has the potential to cause similar toxic effects in humans. EG causes developmental and reproductive effects at high dose levels in laboratory animals. The relevance of these findings to humans is uncertain.

The following ingredients are cited on the lists below: None.

---REGULATORY LISTS SEARCHED---

1 = NTP CARC  
2 = NTP SUS  
3 = IARC 1  
4 = IARC 2A  
5 = IARC 2B  
6 = OSHA CARC

SECTION 12 ECOLOGICAL INFORMATION

The information given is based on data available for the material, the components of the material, and similar materials.

ECOTOXICITY

Material -- Not expected to be harmful to aquatic organisms.

MOBILITY

Material -- Expected to remain in water or migrate through soil.

PERSISTENCE AND DEGRADABILITY

Biodegradation:

Material -- Expected to be readily biodegradable.

Atmospheric Oxidation:

Material -- Expected to degrade rapidly in air

BIOACCUMULATION POTENTIAL

Material -- Potential to bioaccumulate is low.

SECTION 13 DISPOSAL CONSIDERATIONS

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

DISPOSAL RECOMMENDATIONS

Even though this product is biodegradable, it must not be indiscriminately discarded into the environment. Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.
REGULATORY DISPOSAL INFORMATION

RCRA Information: The unused product, in our opinion, is not specifically listed by the EPA as a hazardous waste (40 CFR, Part 261D), nor is it formulated to contain materials which are listed as hazardous wastes. It does not exhibit the hazardous characteristics of ignitability, corrositivity or reactivity and is not formulated with contaminants as determined by the Toxicity Characteristic Leaching Procedure (TCLP). However, used product may be regulated.

Empty Container Warning Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

SECTION 14 TRANSPORT INFORMATION

LAND (DOT)
Proper Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCES, LIQUID, N.O.S. (Ethylene Glycol)
Hazard Class & Division: 9
ID Number: 3082
Packing Group: III
Product RQ: 10416.67 LBS - ETHYLENE GLYCOL
ERG Number: 171
Label(s): 9
Transport Document Name: UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCES, LIQUID, N.O.S. (Ethylene Glycol), 9, PG III, RQ

Footnote: This material is not regulated under 49 CFR when the quantity in a package is less than the Product RQ.

LAND (TDG): Not Regulated for Land Transport

SEA (IMDG): Not Regulated for Sea Transport according to IMDG-Code

Marine Pollutant: No

AIR (IATA): Not Regulated for Air Transport

SECTION 15 REGULATORY INFORMATION

OSHA HAZARD COMMUNICATION STANDARD: This material is considered hazardous in accordance with OSHA HazCom 2012, 29 CFR 1910.1200.

Listed or exempt from listing/notification on the following chemical inventories: AICS, DSL, ENCS, IECSC,
KECI, PICCS, TSCA

EPCRA SECTION 302: This material contains no extremely hazardous substances.

CERCLA:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS Number</th>
<th>Typical Value</th>
<th>Component RQ</th>
<th>Product RQ</th>
</tr>
</thead>
<tbody>
<tr>
<td>ETHYLENE GLYCOL</td>
<td>107-21-1</td>
<td>40 - &lt; 50%</td>
<td>5000 LBS</td>
<td>10416.67 LBS</td>
</tr>
</tbody>
</table>


SARA (313) TOXIC RELEASE INVENTORY:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS Number</th>
<th>Typical Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>ETHYLENE GLYCOL</td>
<td>107-21-1</td>
<td>40 - &lt; 50%</td>
</tr>
</tbody>
</table>

The following ingredients are cited on the lists below:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS Number</th>
<th>List Citations</th>
</tr>
</thead>
<tbody>
<tr>
<td>ETHYLENE GLYCOL</td>
<td>107-21-1</td>
<td>1, 13, 16, 18, 19</td>
</tr>
</tbody>
</table>

--REGULATORY LISTS SEARCHED--

1 = ACGIH ALL       6 = TSCA 5a2  11 = CA P65 REPRO  16 = MN RTK
2 = ACGIH A1        7 = TSCA 5e  12 = CA RTK       17 = NJ RTK
3 = ACGIH A2        8 = TSCA 6   13 = IL RTK       18 = PA RTK
4 = OSHA Z          9 = TSCA 12b 14 = LA RTK       19 = RI RTK
5 = TSCA 4          10 = CA P65 CARC 15 = MI 293

Code key: CARC=Carcinogen; REPRO=Reproductive

SECTION 16  OTHER INFORMATION

N/D = Not determined, N/A = Not applicable

KEY TO THE H-CODES CONTAINED IN SECTION 3 OF THIS DOCUMENT (for information only):
H302: Harmful if swallowed; Acute Tox Oral, Cat 4
H314(1A): Causes severe skin burns and eye damage; Skin Corr/Irritation, Cat 1A
H318: Causes serious eye damage; Serious Eye Damage/Irr, Cat 1
H332: Harmful if inhaled; Acute Tox Inh, Cat 4
H373: May cause damage to organs through prolonged or repeated exposure; Target Organ, Repeated, Cat 2
H402: Harmful to aquatic life; Acute Env Tox, Cat 3
H412: Harmful to aquatic life with long lasting effects; Chronic Env Tox, Cat 3

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PPEC: D
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